

AJ Engineering & Construction Services Ltd are looking for a CNC Machine Operative to work from our manufacturing facility in Forres.

**Job Summary:** The CNC Operator is responsible for setting up, operating, and maintaining computer-controlled machinery used for precision manufacturing. The position requires attention to detail, the ability to interpret technical drawings, and strong problem-solving skills to ensure parts meet strict specifications and quality standards.

The CNC Operator is expected to perform duties and responsibilities that include:

- Set up and configure CNC machines (milling, lathes, etc.) according to design drawings and specifications.
- Interpret technical drawings, schematics, and CAD/CAM files to determine machine settings and specifications.
- Choose the right cutting tools, inserts, and other materials needed for the job. Calibrate tools and machines for optimal performance.
- Monitor the machining process and inspect parts for dimensional accuracy. Ensure all parts meet the required tolerances and quality standards.
- Perform regular maintenance and troubleshoot issues with the CNC machines to prevent downtime.
- Input, update, and adjust machine programs to ensure accurate manufacturing operations. Operate manual or CNC-based editing tools to modify and optimise machine code.

#### **Key Skills, Experience & Attributes**

- Highly organised and methodical in approach to working practises
- Ability to use a wide variety of measuring equipment including micrometres, internal, external and depth, vernier callipers etc
- Knowledge of CAD-CAM software and FANUC would be advantageous
- Ability to read drawings and technical details accurately with high attention to detail and tolerances.
- Diligent and proactive, always thinking ahead.
- Good communication skills
- Highly Health and Safety conscious
- Willingness to learn and be flexible
- Must be computer literate

Please apply in writing with your cover letter and CV to Fiona Anderson, Office Manager [recruitment@ajengineering.co.uk](mailto:recruitment@ajengineering.co.uk)