

Steel Construction Certification Scheme Limited

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Welding Certificate 2273 – CPR – 0280 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0280.
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc) (EU Exit) Regulations 2020.

Manufacturer AJ Engineering & Construction Services Ltd

Facilities of the Manufacturer 25 West Road, Greshop Industrial Estate, Forres, Moray, Scotland, IV36

2GW

Standard BS EN 1090-2:2018+A1:2024

Execution Class up to EXC 4 according to BS EN 1090-2:2018+A1:2024

Welding Process(es) 111 - MMA manual metal arc welding

131 - MIG welding with solid wire electrode
135 - MAG welding with solid wire electrode
136 - MAG welding with flux cored electrode
141 - TIG welding with solid filler material (wire/rod)

Base Material(s) Carbon steel up to and including S355 J2+N according to BS EN 10025-2

1.4301 (X5CrNi18-10), 1.4307 (X2CrNi18-9), 1.4401 (X5CrNiMo17-12-2)

1.4404 (X2CrNiMo17-12-2) in accordance with BS EN 10088-2 Aluminium 6082 according to BS EN 485-1 2008+A1:2009

& BS EN 485-2 2013

Responsible Welding Coordinator Richard Bews SCCS approved (up to and including EXC 4)

Michael Bews SCCS approved (up to and including EXC 4)

Alternate Matt MacPherson - up to and including EXC 2

Attestation This certificate attests that all procedures for the execution and surveillance

of welding works in connection with BS EN 1090-1:2009+A1:2011

implemented.

Date of first issue May 2014

Date of this issue 01 May 2025

Date of expiry 06 May 2028

Validity Period This certificate will remain valid as long as neither the designated standard,

the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting

Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman: Dr S Pike MIMMM C.Eng



Scheme Manager: Daulyne Ako