

Steel Construction Certification Scheme

Certificate of Registration

This is to certify that the
Welding Quality Management System
of

AJ Engineering & Construction Services Ltd

25 West Road, Greshop Industrial Estate, Forres, Moray, Scotland, IV36 2GW

complies with the requirements of

BS EN ISO 3834-2:2021

The Scope of Registration is:

Structural Components for Steel Structures (EXC4)

As per the attached schedule

Certificate number:	W 0280
Initial registration:	28 March 2024
Latest issue:	01 May 2025
Expiry date:	27 March 2027

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk



Chairman:
Dr S Pike
MIMMM C.Eng



Scheme Manager:
Daulyne Ako

WELDING QUALITY MANAGEMENT SYSTEM

SCHEDULE

AJ Engineering & Construction Services Ltd

25 West Road, Greshop Industrial Estate, Forres, Moray, Scotland, IV36 2GW

Product Standards	BS EN 1090-2:2018, BS EN 5950-1:2000, Eurocode 1991, Eurocode 1993 and client specifications as applicable.
Welding and Inspection Standards	BS EN ISO 15614-1:2017 + A1:2019, BS EN ISO 5817:2023, BS EN ISO 9606- 1:2017, BS EN ISO 9606-4:1999, BS EN 1090-2:2018 and application standards as applicable.
Welding Process(es)	111 – MMA manual metal arc welding 131 - MIG welding with solid wire electrode 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 141 - TIG welding with solid filler material (wire/rod)
Base Material(s)	Carbon steel up to and including S355 J2+N according to BS EN 10025-2 1.4301 (X5CrNi18-10), 1.4307 (X2CrNi18-9), 1.4401 (X5CrNiMo17-12-2) 1.4404 (X2CrNiMo17-12-2) in accordance with BS EN 10088-2 Aluminium 6082 according to BS EN 485-1 2008+A1:2009 & BS EN 485-2 2013
Responsible Welding Coordinator(s)	Richard Bews SCCS approved (up to and including EXC 4) Michael Bews SCCS approved (up to and including EXC 4) Matt MacPherson SCCS approved (up to and including EXC 2)

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